



LCD TFT Datasheet

Rev.1.4.0

2018-04-06

ITEM	CONTENTS	UNIT
LCD Type	TFT/Transmissive/Normally white	/
Size	2.83	Inch
Viewing Direction	6:00 (without image inversion)	O' Clock
Gray Scale Inversion Direction	12:00	O' Clock
LCM (W × H × D)	50.2 x 69.3 x 7.43	mm3
Active Area (W × H)	43.2 × 57.6	mm2
Dot Pitch (W × H)	0.18 × 0.18	mm2
Number of Dots	240 x (RGB) × 320	/
Driver IC	FT800	/
Backlight Type	4 LEDs	/
Surface Luminance	240	cd/m2
Interface Type	SPI	/
Color Depth	262K	/
Pixel Arrangement	RGB Vertical Stripe	/
Surface Treatment	Anti-glare	
Input Voltage	2.8	V
With/Without TSP	Resistive Touch Panel	/
Weight	37.17	g

Note 1: RoHS compliant

Note 2: LCM weight tolerance: ± 5%.

REVISION RECORD

REVNO.	REVDATE	CONTENTS	REMARKS
1.0	2015-08-24	Initial Release	
1.1	2015-10-06	Update PCB position in mechanical drawing	
1.2	2015-10-26	Update ZIF orientation on PCB	
1.3	2016-10-12	Added Inspection Standards	
1.4.0	2018-04-06	Updated absolute rating and backlight characteristic. Removed I2C interface option.	

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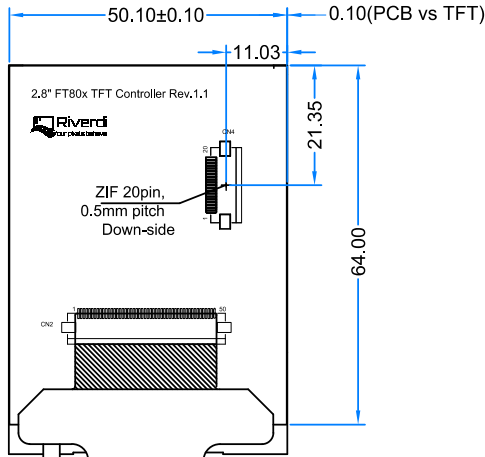
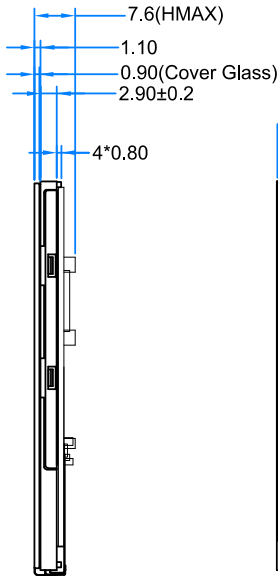
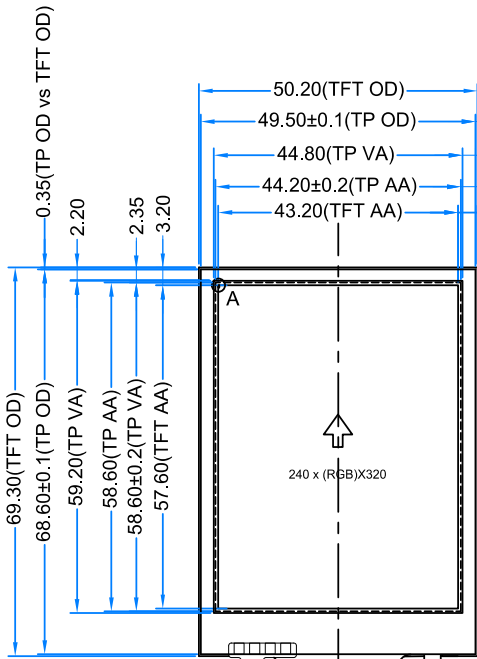
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1 MODULE CLASSIFICATION INFORMATION

RV	T	28	A	E	F	N	W	R	00
1.	2.	3.	4.	5.	6.	7.	8.	9.	10.

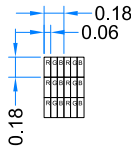
1.	BRAND	RV – Riverdi
2.	PRODUCT TYPE	T – TFT Standard F – TFT Custom
3.	DISPLAY SIZE	28 – 2.83" 35 – 3.5" 43 – 4.3" 70 – 7.0"
4.	MODEL SERIAL NO.	A (A-Z)
5.	RESOLUTION	E– 240x320 px
6.	INTERFACE	T – TFT LCD, RGB L – TFT LCD, LVDS S – TFT + Controller SSD1963 F – TFT + Controller FT800
7.	FRAME	N – No Frame F – Mounting Frame
8.	BACKLIGHT TYPE	W – LED White
9.	TOUCH PANEL	N – No Touch Panel R – Resistive Touch Panel C – Capacitive Touch Panel
10.	VERSION	00 (00-99)

PIN	DESC
1	VDD
2	GND
3	SPI_SCLK/ I2C_SCL
4	MISO/I2C_SDA
5	MOSI/I2C_SA0
6	CS/I2C_SA1
7	INT
8	PD
9	MODE
10	AUDIO_OUT
11	NC
12	NC
13	NC
14	NC
15	NC
16	NC
17	BLVDD
18	BLVDD
19	BLGND
20	BLGND

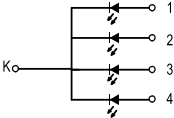


- NOTES:
1. DISPLAY TYPE: TFT, TRANSMISSIVE, NORMALY WHITE
 2. 2.83 INCH RESISTIVE TOUCH PANEL
 3. VIEWING DIRECTION: 6 O'CLOCK
 4. OPERATION VOLTAGE: VDD= 2.8V
 5. IC CONTROLLER: FT800
 6. LED BACKLIGHT: 4-LED WHITE, BUILT-IN INVERTER
 7. SURFACE LUMINANCE: 240 cd/m²
 8. OPERATING TEMP: -20°C ~ +70°C
 9. STORAGE TEMP: -30°C ~+80°C
 10. GENERAL TOLERANCE: ±0.20
 11. RoHS COMPLIANT

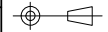
DETAIL A
SCALE 20:1



INTERNAL BACKLIGHT CIRCUIT DIAGRAM



1.2	Update ZIF orientation on PCB	2015.10.26
1.1	Update PCB position	2015.10.06
1.0	Initial case	2015.08.21
Rev.	DESCRIPTION	DATE

CUSTOMER				DATE	2015/10/26		
DRAWN			SCALE 1:1		TITLE		
DFTG CHK			UNIT mm		RVT28AEFNWR00		
ENGR CHK					MODEL		
APPROVAL							
 our pixels behave					DWG NO		PAGE
					Rev.1.2		1/1

3 ABSOLUTE MAXIMUM RATINGS

PARAMETER	SYMBOL	MIN	MAX	UNIT
Supply Voltage for Logic	VDD	0	4	V
Supply Voltage for Backlight	BLVDD	-0.3	6	V
Operating Temperature	T _{OP}	-20	70	°C
Storage Temperature	T _{ST}	-30	80	°C
Humidity	RH	-	90% (Max 60°C)	RH

4 ELECTRICAL CHARACTERISTICS

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT
Power Supply Voltage for Logic	VDD	2.9	3.3	3.6	V
Power Supply Voltage for Backlight	BLVDD	3.3	-	6	V
Input Current	IDD	-	22	-	mA
Input Voltage 'H' level	V _{IH}	0.7VDD	-	VDD	V
Input Voltage 'L' level	V _{IL}	GND	-	0.3VDD	V
Output Voltage 'H' level	V _{OH}	0.8VDD	-	VDD	V
Output Voltage 'L' level	V _{OL}	GND	-	0.2VDD	V

5 BACKLIGHT CHARACTERISTICS

ITEM	SYMBOL	MIN	TYP	MAX	UNIT
Power Supply Voltage for Backlight	V _{BL}	3.3	-	6	V
Current for LED backlight	I _f	72	80	88	mA
Voltage for single LED	V _f	-	3.2	3.4	V
LED Life Time	-	30000	40000	-	Hrs

Note:

1. The LED life time is defined as the module brightness decrease to 50% original brightness at Ta=25°C, 60%RH ±5 %.
2. The life time of LED will be reduced if LED is driven by high current, high ambient temperature and humidity conditions.
3. Typical operating life time is an estimated data.
4. Permanent damage to the device may occur if maximum values are exceeded or reverse voltage is loaded. Functional operation should be restricted to the conditions described under normal operating conditions.

6 ELECTRO-OPTICAL CHARACTERISTICS

ITEM	SYMBOL	CONDITION	MIN	TYP	MAX	UNIT	REMARK	NOTE
Response Time	Tr+Tf	$\theta=0^\circ$ $\phi=0^\circ$ Ta=25	-	25	30	ms	Figure 1	4
Contrast Ratio	Cr		-	500	-	---	Figure 2	1
Luminance Uniformity	δ WHITE		80	90.8	-	%	Figure 2	3
Surface Luminance	Lv		150	240	-	cd/m ²	Figure 2	2
Viewing Angle Range	θ	$\phi = 90^\circ$	-	70	-	deg	Figure 3	6
		$\phi = 270^\circ$	-	57	-	deg	Figure 3	
		$\phi = 0^\circ$	-	70	-	deg	Figure 3	
		$\phi = 180^\circ$	-	70	-	deg	Figure 3	
CIE (x, y) Chromaticity	Red	x	-	0.6368	-	Figure 2		5
		y	-	0.3329	-			
	Green	x	-	0.3397	-			
		y	-	0.6138	-			
	Blue	x	-	0.1433	-			
		y	-	0.0807	-			
	White	x	-	0.2886	-			
		y	-	0.3194	-			
NTSC	-	S	-	55	67	-	%	-

Note 1. Contrast Ratio(CR) is defined mathematically as below, for more information see Figure 1

$$\text{Contrast Ratio} = \frac{\text{Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Average Surface Luminance with all black pixels (P1, P2, P3, P4, P5)}}$$

Note 2. Surface luminance is the LCD surface from the surface with all pixels displaying white. For more information see Figure 2.

Lv = Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)

Note 3. The uniformity in surface luminance δ WHITE is determined by measuring luminance at each test position 1 through 5, and then dividing the maximum luminance of 5 points luminance by minimum luminance of 5 points luminance. For more information see Figure 2.

$$\delta \text{ WHITE} = \frac{\text{Minimum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Maximum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}$$

Note 4. Response time is the time required for the display to transition from white to black (Rise Time, Tr) and from black to white (Decay Time, Tf). For additional information see FIG 1. The test equipment is Autronic-Melchers's ConoScope series.

Note 5. CIE (x, y) chromaticity, the x, y value is determined by measuring luminance at each test position 1 through 5, and then make average value.

Note 6. Viewing angle is the angle at which the contrast ratio is greater than 2. For TFT module the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see Figure 3.

Note 7. For viewing angle and response time testing, the testing data is based on Autronic-Melchers's ConoScope series. Instruments for Contrast Ratio, Surface Luminance, Luminance Uniformity, CIE the test data is based on TOPCON's BM-5 photo detector.

Figure 1. The definition of response time

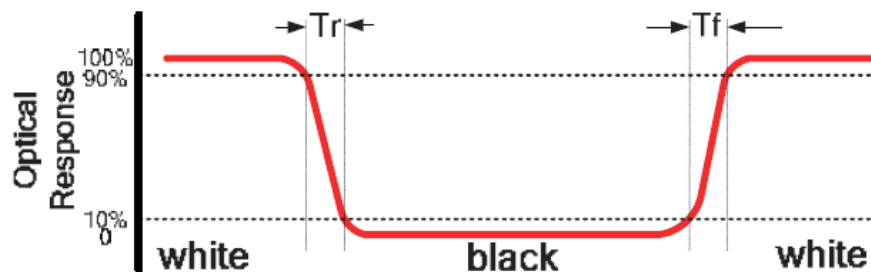


Figure 2. Measuring method for Contrast ratio, surface luminance, Luminance uniformity, CIE (x, y) chromaticity

A : 5 mm
B : 5 mm
H, V : Active Area
Light spot size $\varnothing=5\text{mm}$, 500mm distance from the LCD surface to detector lens
measurement instrument is TOPCON's luminance meter BM-5

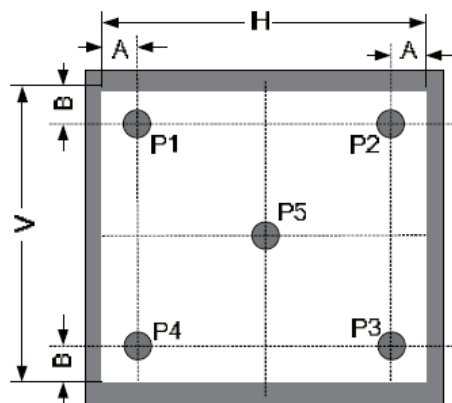
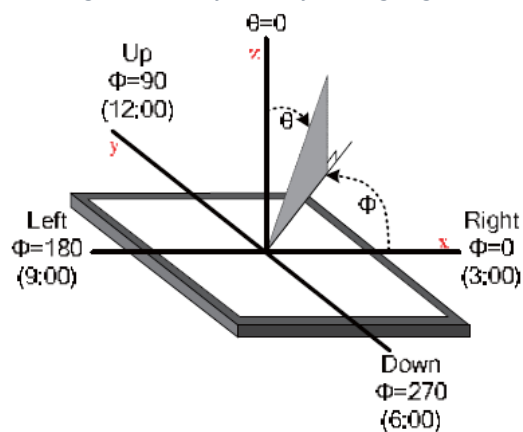


Figure 3. The definition of viewing angle



7 INTERFACE DESCRIPTION

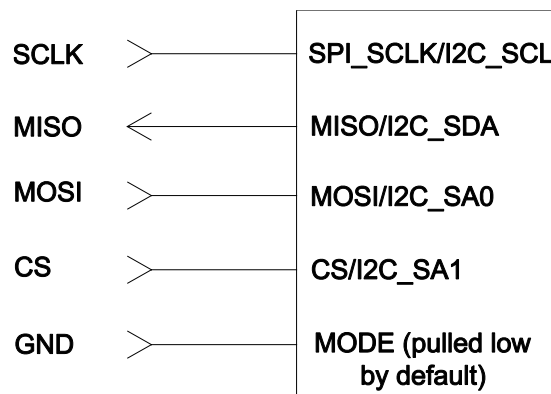
PIN NO.	SYMBOL	DESCRIPTION
1	VDD	Power Supply
2	GND	Ground
3	SPI_SCLK	SPI SCK Signal, Internally 47k Pull UP
4	MISO	SPI MISO Signal, Internally 47k Pull UP
5	MOSI	SPI MOSI Signal, Internally 47k Pull UP
6	CS	SPI Chip Select Signal, Internally 47k Pull UP
7	INT	Interrupt Signal, Active Low, Internally 47k Pull UP
8	PD	Power Down Signal, Active Low, Internally 47k Pull UP
9	MODE	Host Interface SPI (Pull Low), Internally 10k Pull DOWN
10	AUDIO_OUT	Audio Out Signal
11	NC	Not Connected
12	NC	Not Connected
13	NC	Not Connected
14	NC	Not Connected
15	NC	Not Connected
16	NC	Not Connected
17	BLVDD	Backlight Power Supply, Can Be Connected to VDD
18	BLVDD	Backlight Power Supply, Can Be Connected to VDD
19	BLGND	Backlight Ground, Internally connected to GND
20	BLGND	Backlight Ground, Internally connected to GND

8 FT800 CONTROLLER SPECIFICATIONS

FT800 or EVE (Embedded Video Engine) simplifies the system architecture for advanced human machine interfaces (HMI) by providing functionality for display, audio, and touch as well as an object oriented architecture approach that extends from display creation to the rendering of the graphics.

8.1 Serial host interface

Figure 4. SPI interface connection

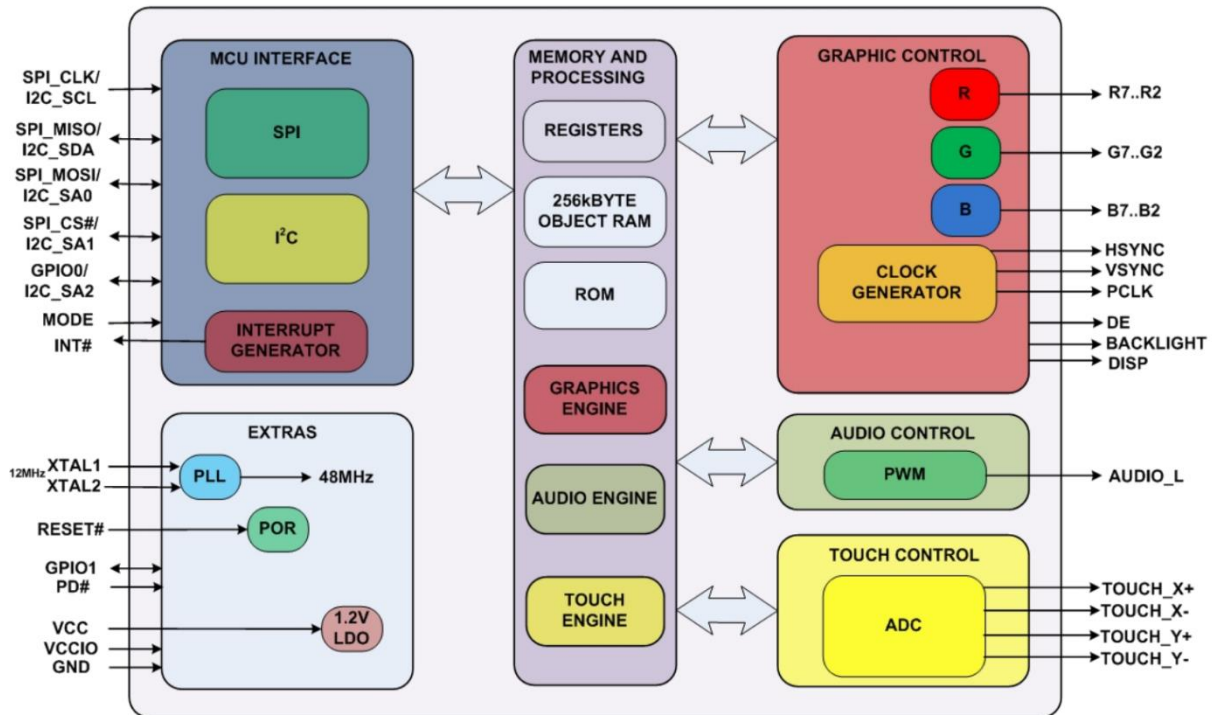


SPI Interface – the SPI slave interface operates up to 30MHz.

Only SPI mode 0 is supported. The SPI interface is selected by default (MODE pin is internally pulled low by 47k resistor).

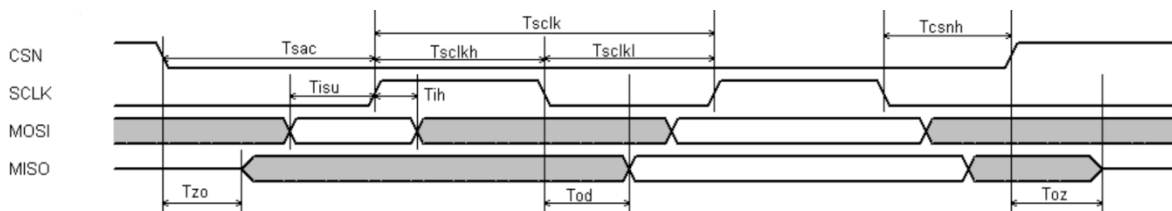
8.2 Block Diagram

Figure 5. FT800 Block diagram



8.3 Host interface SPI mode 0

Figure 6. SPI timing diagram



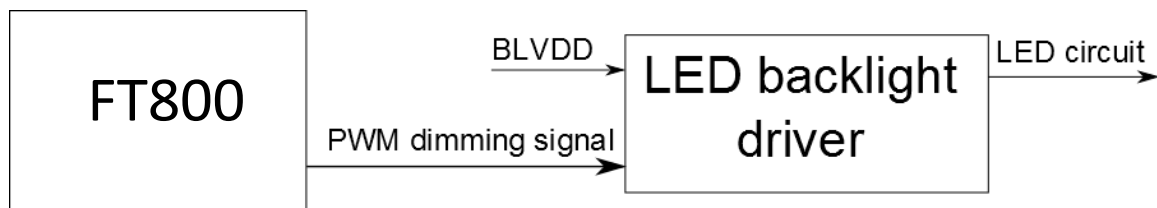
For more information about FT801 controller please go to official FT800 Datasheet.

http://www.ftdichip.com/Support/Documents/DataSheets/ICs/DS_FT800.pdf

8.4 Backlight driver block diagram

Backlight enable signal is internally connected to FT800 Backlight control pin. This pin is controlled by two FT800's registers. One of them specifies the PWM output frequency, second one specifies the duty cycle. Refer to FT800 datasheet for more information.

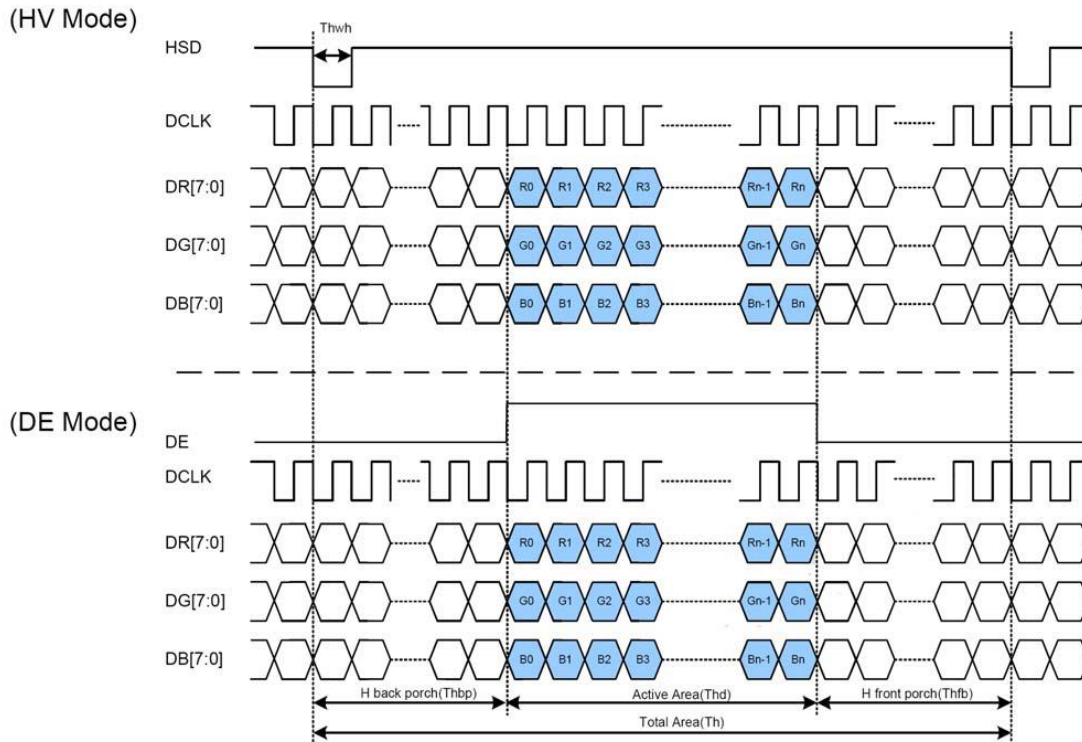
Figure 7. Backlight driver block diagram



9 LCD TIMING CHARACTERISTICS

9.1 Clock and data input time diagram

Figure 8. Clock and data input time diagram



9.2 Parallel RGB input timing table

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT
DCLK Frequency	Fclk	-	6.35	-	MZH
VSD Period Time	Tv	324	326	320	H
VSD Display Area	Tvd		320		H
VSD Back Porch	Tvb	1	2	-	H
VSD Front Porch	Tvfp	3	4	-	H
HSD Period Time	Th	244	270	280	DCLK
HSD Display Area	Thd		240		DCLK
HSD Back Porch	Thbp	2	20	24	DCLK
HSD Front Porch	Thfp	2	10	16	DCLK

10 INITIAL CODE

```

#define REG_GPIO      1057936UL
#define REG_GPIO_DIR  1057932UL

//Function which sends SPI (8-bit) data to FT80X
void SPI_FT_Send(uint8_t data)

{
    unsigned char m=0x80;

    for(i=0;i<8;i++)
    {
        GPIO_WriteBit(CLK,0);
        if(data&m)
        {
            GPIO_WriteBit(SDO,1);
        }
        else
        {
            GPIO_WriteBit(SDO,0);
        }
        GPIO_WriteBit(CLK,1);

        m=m>>1;
        GPIO_WriteBit(CLK,0);
    }
}

//Function which sets the CS for ILI9341 through FT80X registers
void CS_ILI(uint8_t mode)

{
    switch (mode) {
        case 0:
            GPIO_WriteBit(FT_CS,0);

            SPI_FT_Send(((REG_GPIO >> 16) & 0xBF | 0x80));
            SPI_FT_Send((REG_GPIO & 0xFF00) >> 8);
            SPI_FT_Send((REG_GPIO & 0xFF));

            SPI_FT_Send(0x00);

            GPIO_WriteBit(FT_CS,1);
            break;
        case 1:
            GPIO_WriteBit(FT_CS,0);

            SPI_FT_Send(((REG_GPIO >> 16) & 0xBF | 0x80));
            SPI_FT_Send((REG_GPIO & 0xFF00) >> 8);
            SPI_FT_Send((REG_GPIO & 0xFF));

            SPI_FT_Send(0x83);

            GPIO_WriteBit(GPIOA,FT_CS,1);
            GPIO_WriteBit(SDO,0);
            GPIO_WriteBit(CLK,0);
            break;
    }
}

//Function which sends SPI (9-bit) data to ILI9341
void ILI_Send(DC type, uint8_t data)
{
    unsigned char m=0x80;
    uint8_t i, test;
    if(type == COMMAND)
    {

```

```

        GPIO_WriteBit(CLK,0);
        GPIO_WriteBit(SDO,0);
        GPIO_WriteBit(CLK,1);
    }
    else if(type == DATA)
    {
        GPIO_WriteBit(CLK,0);
        GPIO_WriteBit(SDO,1);
        GPIO_WriteBit(CLK,1);
    }
    for(i=0;i<8;i++)
    {
        GPIO_WriteBit(CLK,0);
        if(data&m)
        {
            GPIO_WriteBit(SDO,1);
        }
        else
        {
            GPIO_WriteBit(SDO,0);
        }
        GPIO_WriteBit(CLK,1);

        m=m>>1;
    }
    delay_ms(1);
}
void ILI_init()
{
    FT80X_init();           //FT80X initialization
    Ft_Gpu_Hal_Sleep(5000);
    CS_ILI(0);
    ILI_Send(COMMAND,0x01); //software reset
    delay_ms(5);
    CS_ILI(1);

    CS_ILI(0);
    ILI_Send(COMMAND,0x28); //display off
    CS_ILI(1);
    //-----
    CS_ILI(0);
    ILI_Send(COMMAND,0xcf);
    ILI_Send(DATA,0x00);
    ILI_Send(DATA,0x81);
    ILI_Send(DATA,0x30);
    CS_ILI(1);

    CS_ILI(0);
    ILI_Send(COMMAND,0xed);
    ILI_Send(DATA,0x64);
    ILI_Send(DATA,0x03);
    ILI_Send(DATA,0x12);
    ILI_Send(DATA,0x81);
    CS_ILI(1);

    CS_ILI(0);
    ILI_Send(COMMAND,0xe8);
    ILI_Send(DATA,0x85);
    ILI_Send(DATA,0x01);
    ILI_Send(DATA,0x79);
    CS_ILI(1);

    CS_ILI(0);
    ILI_Send(COMMAND,0xcb);
    ILI_Send(DATA,0x39);
    ILI_Send(DATA,0x2c);
    ILI_Send(DATA,0x00);
    ILI_Send(DATA,0x34);

```

```

    ILI_Send(DATA, 0x02);
    CS_ILI(1);

    CS_ILI(0);
    ILI_Send(COMMAND, 0xF6); //Interface Control
    ILI_Send(DATA, 0x01);
    ILI_Send(DATA, 0x00);
    ILI_Send(DATA, 0x06);
    CS_ILI(1);

    CS_ILI(0);
    ILI_Send(COMMAND, 0xF7);
    ILI_Send(DATA, 0x20);
    CS_ILI(1);

    CS_ILI(0);
    ILI_Send(COMMAND, 0xea);
    ILI_Send(DATA, 0x06);
    ILI_Send(DATA, 0x00);
    CS_ILI(1);
//-----power control-----

    CS_ILI(0);
    ILI_Send(COMMAND, 0xc0); //power control
    ILI_Send(DATA, 0x26);
    CS_ILI(1);

    CS_ILI(0);
    ILI_Send(COMMAND, 0xc1); //power control
    ILI_Send(DATA, 0x11);
    CS_ILI(1);
//-----VCOM -----

    CS_ILI(0);
    ILI_Send(COMMAND, 0xc5); //vcom control
    ILI_Send(DATA, 0x35);
    ILI_Send(DATA, 0x3E);
    CS_ILI(1);

    CS_ILI(0);
    ILI_Send(COMMAND, 0xc7); //vcom control
    ILI_Send(DATA, 0xBE);
    CS_ILI(1);
//-----memory access control-----

    CS_ILI(0);
    ILI_Send(COMMAND, 0x36);
    ILI_Send(DATA, 0x40);
    CS_ILI(1);

    CS_ILI(0);
    ILI_Send(COMMAND, 0x3a); //pixel format set
    ILI_Send(DATA, 0x60); //18bit /pixel
    CS_ILI(1);
//----- frame rate-----

    CS_ILI(0);
    ILI_Send(COMMAND, 0xb0); //RGB Interface Signal Control
    ILI_Send(DATA, 0xC0); //0x1c0 DE mode
    CS_ILI(1);

    CS_ILI(0);
    ILI_Send(COMMAND, 0xb1); //frame rate
    ILI_Send(DATA, 0x00);
    ILI_Send(DATA, 0x1B);
    CS_ILI(1);
//-----Gamma-----

```

```

CS_ILI(0);
ILI_Send(COMMAND, 0xf2); //3Gamma Function Disable
ILI_Send(DATA, 0x02);
CS_ILI(1);

CS_ILI(0);
ILI_Send(COMMAND, 0x26);
ILI_Send(DATA, 0x01); //gamma set 4 gamma curve 01/02/04/08
CS_ILI(1);

CS_ILI(0);
ILI_Send(COMMAND, 0xE0); //positive gamma correction
ILI_Send(DATA, 0x1f);
ILI_Send(DATA, 0x1a);
ILI_Send(DATA, 0x18);
ILI_Send(DATA, 0x0a);
ILI_Send(DATA, 0x0f);
ILI_Send(DATA, 0x06);
ILI_Send(DATA, 0x45);
ILI_Send(DATA, 0x87);
ILI_Send(DATA, 0x32);
ILI_Send(DATA, 0x0a);
ILI_Send(DATA, 0x07);
ILI_Send(DATA, 0x02);
ILI_Send(DATA, 0x07);
ILI_Send(DATA, 0x05);
ILI_Send(DATA, 0x00);
CS_ILI(1);

CS_ILI(0);
ILI_Send(COMMAND, 0xE1); //negamma correction
ILI_Send(DATA, 0x00);
ILI_Send(DATA, 0x25);
ILI_Send(DATA, 0x27);
ILI_Send(DATA, 0x05);
ILI_Send(DATA, 0x10);
ILI_Send(DATA, 0x09);
ILI_Send(DATA, 0x3a);
ILI_Send(DATA, 0x78);
ILI_Send(DATA, 0x4d);
ILI_Send(DATA, 0x05);
ILI_Send(DATA, 0x18);
ILI_Send(DATA, 0x0d);
ILI_Send(DATA, 0x38);
ILI_Send(DATA, 0x3a);
ILI_Send(DATA, 0x1f);
CS_ILI(1);

CS_ILI(0);
ILI_Send(COMMAND, 0x11); //sleep out
delay_ms(100);
CS_ILI(1);

CS_ILI(0);
ILI_Send(COMMAND, 0x29); //display on
delay_ms(50);
CS_ILI(1);
}

```

11 TOUCH SCREEN PANEL SPECIFICATIONS

11.1 Electrical characteristics

ITEM	VALUE			UNIT	REMARK
	Min.	Typ.	Max.		
Linearity	-	-	1.5	%	Analog X and Y directions
Terminal Resistance	150	-	550	Ω	X
	300	-	850	Ω	Y
Insulation Resistance	20	-	-	M Ω	DC 25V
Voltage	-	-	10	V	DC
Chattering	-	-	10	ms	100k Ω pull-up
Transparency	80	-	-	%	

11.2 Mechanical & Reliability characteristics

ITEM	VALUE			UNIT	REMARK
	Min.	Typ.	Max.		
Operation Force	100	-	-	g	
Surface Hardness	3	-	-	H	

12 INSPECTION

Standard acceptance/rejection criteria for TFT module.

12.1 Inspection condition

Ambient conditions:

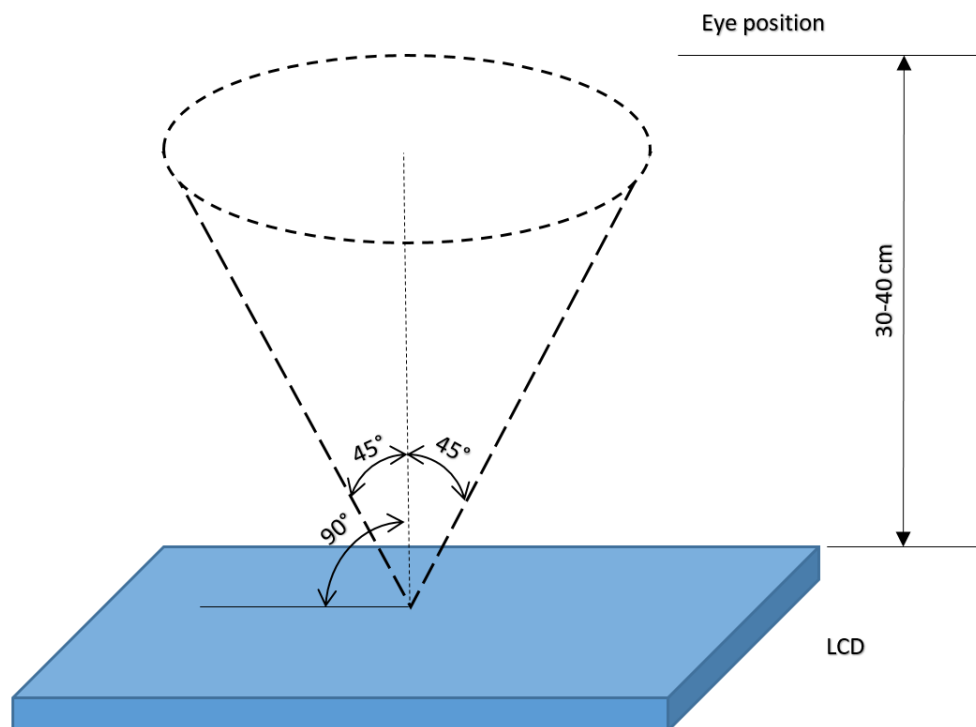
- Temperature: $25\pm^{\circ}\text{C}$
- Humidity: $(60\pm 10)\% \text{RH}$
- Illumination: Single fluorescent lamp non-directive (300 to 700 lux)

Viewing distance:

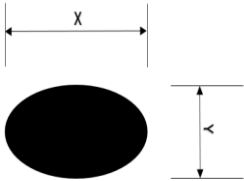
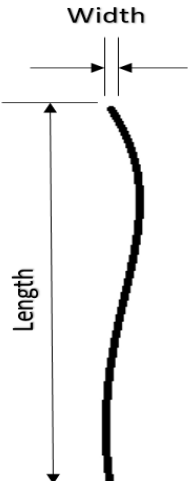
$35\pm 5\text{cm}$ between inspector bare eye and LCD.

Viewing Angle:

U/D: $45^{\circ}/45^{\circ}$, L/R $45^{\circ}/45^{\circ}$



12.2 Inspection standard

Item	Criterion																																				
Black spots, white spots, light leakage, Foreign Particle (round Type)	 $D = \frac{(x + y)}{2}$ *Spots density: 10 mm <table><tr><th colspan="2">Size < 5"</th></tr><tr><th>Average Diameter</th><th>Qualified Qty</th></tr><tr><td>D < 0.2 mm</td><td>Ignored</td></tr><tr><td>0.2 mm < D < 0.3 mm</td><td>3</td></tr><tr><td>0.3 mm < D < 0.5 mm</td><td>2</td></tr><tr><td>0.5 mm < D</td><td>0</td></tr></table> <table><tr><th colspan="2">Size >= 5"</th></tr><tr><th>Average Diameter</th><th>Qualified Qty</th></tr><tr><td>D<0.2 mm</td><td>Ignored</td></tr><tr><td>0.2 mm < D < 0.3 mm</td><td>4</td></tr><tr><td>0.3 mm < D < 0.5 mm</td><td>2</td></tr><tr><td>0.5 mm < D</td><td>0</td></tr></table>	Size < 5"		Average Diameter	Qualified Qty	D < 0.2 mm	Ignored	0.2 mm < D < 0.3 mm	3	0.3 mm < D < 0.5 mm	2	0.5 mm < D	0	Size >= 5"		Average Diameter	Qualified Qty	D<0.2 mm	Ignored	0.2 mm < D < 0.3 mm	4	0.3 mm < D < 0.5 mm	2	0.5 mm < D	0												
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0.3 mm < D < 0.5 mm	2																																				
0.5 mm < D	0																																				
LCD black spots, white spots, light leakage (line Type)	 *Spots density: 10 mm <table><tr><th colspan="3">Size < 5"</th></tr><tr><th>Length</th><th>Width</th><th>Qualified Qty</th></tr><tr><td>-</td><td>W< 0.02</td><td>Ignored</td></tr><tr><td>L < 3.0</td><td>0.02 < W <0.05</td><td>2</td></tr><tr><td>L < 2.5</td><td>0.05 < W <0.08</td><td></td></tr><tr><td>-</td><td>0.08 < W</td><td>0</td></tr></table> <table><tr><th colspan="3">Size >= 5"</th></tr><tr><th>Length</th><th>Width</th><th>Qualified Qty</th></tr><tr><td>-</td><td>W< 0.02</td><td>Ignored</td></tr><tr><td>L < 3.0</td><td>0.02 < W <0.05</td><td>4</td></tr><tr><td>L < 2.5</td><td>0.05 < W <0.08</td><td></td></tr><tr><td>-</td><td>0.08 < W</td><td>0</td></tr></table>	Size < 5"			Length	Width	Qualified Qty	-	W< 0.02	Ignored	L < 3.0	0.02 < W <0.05	2	L < 2.5	0.05 < W <0.08		-	0.08 < W	0	Size >= 5"			Length	Width	Qualified Qty	-	W< 0.02	Ignored	L < 3.0	0.02 < W <0.05	4	L < 2.5	0.05 < W <0.08		-	0.08 < W	0
Size < 5"																																					
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L < 2.5	0.05 < W <0.08																																				
-	0.08 < W	0																																			

Item	Criterion
Clear spots	Size < 5"
	Average Diameter
	Qualified Qty
	D < 0.2 mm
	Ignored
	0.2 mm < D < 0.3 mm
	3
	0.3 mm < D < 0.5 mm
	2
	0.5 mm < D
	0
	Size >= 5"
	Average Diameter
	Qualified Qty
	D < 0.2 mm
	Ignored
	0.2 mm < D < 0.3 mm
	4
	0.3 mm < D < 0.5 mm
	2
	0.5 mm < D
	0
	*Spots density: 10 mm
Polarizer bubbles	Size < 5"
	Average Diameter
	Qualified Qty
	D < 0.2 mm
	Ignored
	0.2 mm < D < 0.5 mm
	3
	0.5 mm < D < 1 mm
	2
	1 mm < D
	0
	Total Q'ty
	3
	Size >= 5"
	Average Diameter
	Qualified Qty
	D < 0.25 mm
	Ignored
	0.25 mm < D < 0.5 mm
	3
	0.5 mm < D
	0
Electrical Dot Defect	Size < 5"
	item
	Qualified Qty
	Black do defect
	4
	Bright dot defect
	2
	Total Dot
	5
	Size >= 5"
	item
	Qualified Qty
	Black do defect
	5
	Bright dot defect
	2
	Total Dot
	5

Item	Criterion																		
Touch panel spot	<table><tr><th colspan="3">Size < 5"</th></tr><tr><th colspan="2">Average Diameter</th><th>Qualified Qty</th></tr><tr><td colspan="2">D < 0.2 mm</td><td>Ignored</td></tr><tr><td colspan="2">0.2 mm < D < 0.4 mm</td><td>5</td></tr><tr><td colspan="2">0.4 mm < D < 0.5 mm</td><td>2</td></tr><tr><td colspan="2">0.5 mm < D</td><td>0</td></tr></table>	Size < 5"			Average Diameter		Qualified Qty	D < 0.2 mm		Ignored	0.2 mm < D < 0.4 mm		5	0.4 mm < D < 0.5 mm		2	0.5 mm < D		0
	Size < 5"																		
	Average Diameter		Qualified Qty																
	D < 0.2 mm		Ignored																
	0.2 mm < D < 0.4 mm		5																
	0.4 mm < D < 0.5 mm		2																
	0.5 mm < D		0																
	<table><tr><th colspan="3">Size >= 5"</th></tr><tr><th colspan="2">Average Diameter</th><th>Qualified Qty</th></tr><tr><td colspan="2">D<0.25 mm</td><td>Ignored</td></tr><tr><td colspan="2">0.25 mm < D < 0.5 mm</td><td>4</td></tr><tr><td colspan="2">0.5 mm < D</td><td>0</td></tr></table>	Size >= 5"			Average Diameter		Qualified Qty	D<0.25 mm		Ignored	0.25 mm < D < 0.5 mm		4	0.5 mm < D		0			
	Size >= 5"																		
	Average Diameter		Qualified Qty																
	D<0.25 mm		Ignored																
0.25 mm < D < 0.5 mm		4																	
0.5 mm < D		0																	
Touch panel White Line Scratch	<table><tr><th colspan="3">Size < 5"</th></tr><tr><th>Length</th><th>Width</th><th>Qualified Qty</th></tr><tr><td>-</td><td>W< 0.02</td><td>Ignored</td></tr><tr><td>L < 3.0</td><td>0.02 < W <0.05</td><td rowspan="2">2</td></tr><tr><td>L < 2.5</td><td>0.05 < W <0.08</td></tr><tr><td>-</td><td>0.08 < W</td><td>0</td></tr></table>	Size < 5"			Length	Width	Qualified Qty	-	W< 0.02	Ignored	L < 3.0	0.02 < W <0.05	2	L < 2.5	0.05 < W <0.08	-	0.08 < W	0	
	Size < 5"																		
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	-	0.08 < W	0																
	<table><tr><th colspan="3">Size >= 5"</th></tr><tr><th>Length</th><th>Width</th><th>Qualified Qty</th></tr><tr><td>-</td><td>W< 0.03</td><td>Ignored</td></tr><tr><td>L < 5.0</td><td>0.03 < W <0.05</td><td>2</td></tr><tr><td>-</td><td>0.05 < W</td><td>0</td></tr></table>	Size >= 5"			Length	Width	Qualified Qty	-	W< 0.03	Ignored	L < 5.0	0.03 < W <0.05	2	-	0.05 < W	0			
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	-	W< 0.03	Ignored																
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-	0.05 < W	0																	

13 RELIABILITY TEST

NO.	TEST ITEM	TEST CONDITION	INSPECTION AFTER TEST
1	High Temperature Storage	80±2°C/96 hours	Inspection after 2~4 hours storage at room temperature and humidity. The condensation is not accepted. The sample shall be free from defects: 1. Air bubble in the LCD 2. Seal leak 3. Non-display 4. Missing segments 5. Glass crack
2	Low Temperature Storage	-30±2°C/96 hours	
3	High Temperature Operating	70±2°C/96 hours	
4	Low Temperature Operating	-20±2°C/96 hours	
5	Temperature Cycle	-30±2°C ~ 25~ 80± 2°C × 10 cycles (30 min.) (5min.) (30min.)	
6	Damp Proof Test	60°C ±5°C × 90%RH/96 hours	
7	Vibration Test	Frequency 10Hz~55Hz Stroke: 1.5mm Sweep: 10Hz~150 Hz~10Hz 2 hours For each direction of X, Y, Z	
8	Shock Test	Half-sine, wave, 300m/s	
9	Packing Drop Test	Height: 80 cm 1 corner, concrete floor	
11	Electrostatic Discharge Test	C=150pF, R=330 Ω Air: ±8KV 150pF/330Ω 30 times Contact: ±4KV, 20 times	

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