



RVT70UQSNWC0x

LCD TFT Datasheet

Rev.2.0
2016-10-13

ITEM	CONTENTS	UNIT
LCD Type	TFT/Transmissive/Normally white	/
Size	7.0	Inch
Viewing Direction	12:00 (without image inversion)	O' Clock
Gray Scale Inversion Direction	6:00	O' Clock
LCM (W × H × D)	179.96 x 119.00 × 11.45	mm ³
Active Area (W × H)	154.08 × 85.92	mm ²
Dot Pitch (W × H)	0.1926 × 0.179	mm ²
Number Of Dots	800 (RGB) × 480	/
Driver IC	SSD1963	/
Backlight Type	21 LEDs	/
Surface Luminance	350	cd/m ²
Interface Type	Parallel 8/16b (i80 by default)	/
Color Depth	262k	/
Pixel Arrangement	RGB Vertical Stripe	/
Surface Treatment	Clear	
Input Voltage	3.3	V
With/Without TSP	Projected Capacitive Touch Panel	/
Weight	240.3	g

Note 1: RoHS compliant

Note 2: LCM weight tolerance: ± 5%.



REVISION RECORD

REVNO.	REVDATE	CONTENTS	REMARKS
1.0	2015-04-14	Initial Release	
1.1	2015-10-12	Update Interface	
1.2	2016-01-12	Update Input Voltage for LED Inverter	
1.3	2016-10-13	Added Inspection Standards	
2.0	2016-10-13	New PCT Controller	

CONTENTS

REVISION RECORD	2
CONTENTS	3
1 MODULE CLASSIFICATION INFORMATION	4
2 MODULE DRAWING	4
3 ABSOLUTE MAXIMUM RATINGS.....	5
4 ELECTRICAL CHARACTERISTICS.....	5
5 ELECTRO-OPTICAL CHARACTERISTICS	5
6 INTERFACE DESCRIPTION	7
INTERFACE TIMING CHARACTERISTICS	9
6.1 8080 Mode	9
6.2 Pixel Data Format	9
6.3 Parallel 8080-series Interface Timing	9
7 LCD TIMING CHARACTERISTICS	10
7.1 Clock and data input time diagram	10
7.2 Parallel RGB input timing table	11
8 CAPACITIVE TOUCH SCREEN PANEL SPECIFICATIONS	11
8.1 Mechanical characteristics	11
8.2 Electrical characteristics	12
8.3 Interface timing characteristics.....	12
8.4 I2C Read/Write Interface Description	12
8.5 Communication specification with host.....	13
8.6 Touch data read protocol	13
8.7 Data description.	14
8.8 Interrupt Trigger Mode	15
9 ORDERING INFORMATION	16
10 CUSTOMIZATION LEVEL.....	17
11 INSPECTION	18
11.1 Inspection condition.....	18
11.2 Inspection standard.....	19
12 RELIABILITY TEST	22
13 LEGAL INFORMATION	22

1 MODULE CLASSIFICATION INFORMATION

RV	T	70	U	Q	S	N	W	C	0x
1.	2.	3.	4.	5.	6.	7.	8.	9.	10.

1.	BRAND	RV – Riverdi
2.	PRODUCT TYPE	T – TFT Standard F – TFT Custom
3.	DISPLAY SIZE	35 – 3.5" 43 – 4.3" 57 – 5.7" 70 – 7.0"
4.	MODEL SERIAL NO.	U(A-Z)
5.	RESOLUTION	Q – 800x480 px
6.	INTERFACE	T – TFT LCD, RGB L – TFT LCD, LVDS S – TFT + Controller SSD1963 F – TFT + Controller FT801
7.	FRAME	N – No Frame F – Mounting Frame
8.	BACKLIGHT TYPE	W – LED White
9.	TOUCH PANEL	N – No Touch Panel R – Resistive Touch Panel C – Capacitive Touch Panel
10.	VERSION	0x (00-99)

CTP PIN DESC	
PIN NO.	SYMBOL
1	VSS
2	VDD
3	SCL
4	NC
5	SDA
6	NC
7	/RST
8	/WAKE
9	/INT
10	VSS

CUSTOMER		DATE		2015.10.12	
DRAWN		SCALE	1:1	TITLE	
DFTG CHK		UNIT	mm	RVT70UQSNWC0x	
ENGR CHK				MODEL	
APPROVAL					
 Riverdi our pixels behave				DWG NO	PAGE
				Rev.1.2	1/1

3 ABSOLUTE MAXIMUM RATINGS

PARAMETER	SYMBOL	MIN	MAX	UNIT
Supply Voltage For Logic	VDD	-0.3	4.6	V
Input Voltage For Logic	VIN	-0.3	VDD	V
Input Voltage For LED Inverter	BLVDD	-0.3	7.0	V
LED reverse voltage (each LED)	VR	-	1.2	V
LED forward voltage (each LED)	IF	-	30	mA
Operating Temperature	T _{OP}	-20	70	°C
Storage Temperature	T _{ST}	-30	80	°C
Humidity	RH	-	90% (Max 60°C)	RH

4 ELECTRICAL CHARACTERISTICS

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT
Supply Voltage For Module	VDD	3.0	3.3	3.6	V
Input Voltage for LED Inverter	BLVDD	2.8	5	5.5	V
Input Voltage 'H' level for BL_E pin	BL_EH	1.5	-	5.5	V
Input Voltage 'L' level for BL_E pin	BL_EL	0	-	0.7	V
Input Current (Exclude LED Backlight)	IDD	-	95	115	mA
LED Backlight Current	IDD _{backlight} (@ 5V)	-	450	540	mA
Input Voltage 'H' level	V _{IH}	0.7VDD	-	VDD	V
Input Voltage 'L' level	V _{IL}	0	-	0.2VDD	V
LED Life Time	-	30000	50000	-	Hrs

Note: The LED life time is defined as the module brightness decrease to 50% original brightness at Ta=25°C

5 ELECTRO-OPTICAL CHARACTERISTICS

ITEM		SYMBOL	CONDITION	MIN	TYP	MAX	UNIT	REMARK	NOTE
Response Time		Tr+Tf	$\theta=0^{\circ}$ $\phi=0^{\circ}$ Ta=25	-	20	35	ms	FIG 1.	4
Contrast Ratio		Cr		400	500	-	---	FIG 2.	1
Luminance Uniformity		δ WHITE		70	75	-	%	FIG 2.	3
Surface Luminance		Lv		-	350	-	cd/m ²	FIG 2.	2
Viewing Angle Range		θ		$\phi = 90^{\circ}$	40	50	-	deg	FIG 3.
			$\phi = 270^{\circ}$	60	70	-	deg	FIG 3.	
			$\phi = 0^{\circ}$	60	70	-	deg	FIG 3.	
			$\phi = 180^{\circ}$	60	70	-	deg	FIG 3.	
CIE (x, y) Chromaticity	Red	x	$\theta=0^{\circ}$ $\phi=0^{\circ}$ Ta=25	-	-	-	FIG 2.	5	
		y		-	-	-			
	Green	x		-	-	-			
		y		-	-	-			
	Blue	x		-	-	-			
		y		-	-	-			
	White	x		-	0.280	-			
		y		-	0.310	-			

Note 1. Contrast Ratio(CR) is defined mathematically as below, for more information see Figure 1.

$$\text{Contrast Ratio} = \frac{\text{Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Average Surface Luminance with all black pixels (P1, P2, P3, P4, P5)}}$$

Note 2. Surface luminance is the LCD surface from the surface with all pixels displaying white. For more information see Figure 2.

L_v = Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)

Note 3. The uniformity in surface luminance δ WHITE is determined by measuring luminance at each test position 1 through 5, and then dividing the maximum luminance of 5 points luminance by minimum luminance of 5 points luminance. For more information see Figure 2.

$$\delta \text{ WHITE} = \frac{\text{Minimum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Maximum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}$$

Note 4. Response time is the time required for the display to transition from white to black (Rise Time, T_r) and from black to white (Decay Time, T_f). For additional information see Figure 1. The test equipment is Autronic-Melchers's ConoScope series.

Note 5. CIE (x, y) chromaticity, the x, y value is determined by measuring luminance at each test position 1 through 5, and then make average value.

Note 6. Viewing angle is the angle at which the contrast ratio is greater than 2. For TFT module the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see Figure 3.

Note 7. For viewing angle and response time testing, the testing data is based on Autronic-Melchers's ConoScope series. Instruments for Contrast Ratio, Surface Luminance, Luminance Uniformity, CIE the test data is based on TOPCON's BM-5 photo detector.

Figure 1. The definition of response time

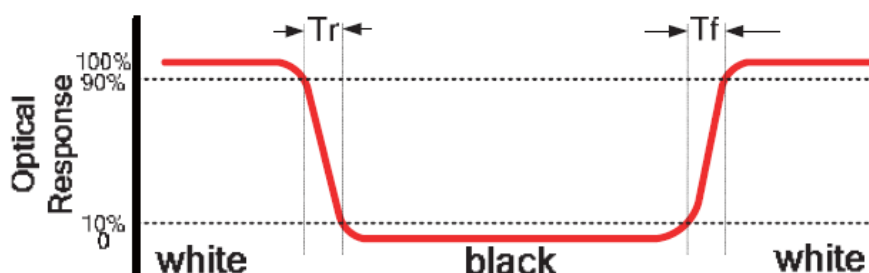


Figure 2.Measuring method for Contrast ratio, surface luminance, Luminance uniformity, CIE (x, y) chromaticity

A : 5 mm
B : 5 mm
H, V : Active Area

Light spot size $\varnothing=5\text{mm}$, 500mm distance from the LCD surface to detector lens
measurement instrument is TOPCON's luminance meter BM-5

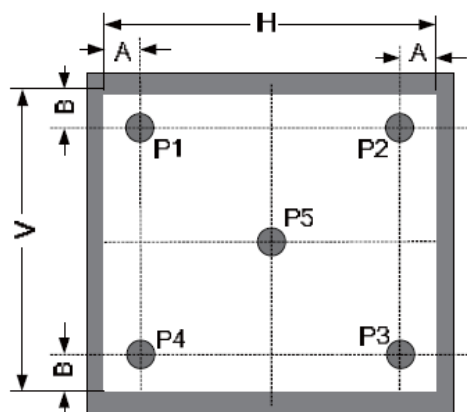
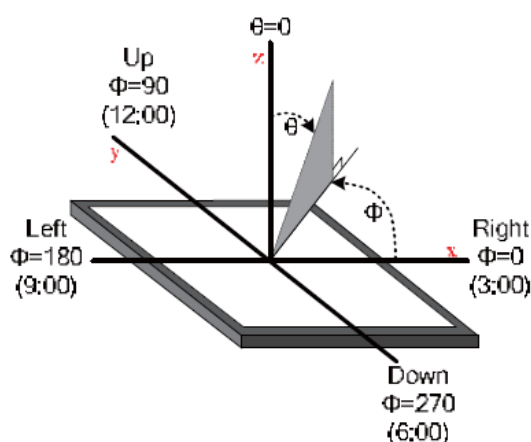


Figure 3.The definition of viewing angle



6 INTERFACE DESCRIPTION

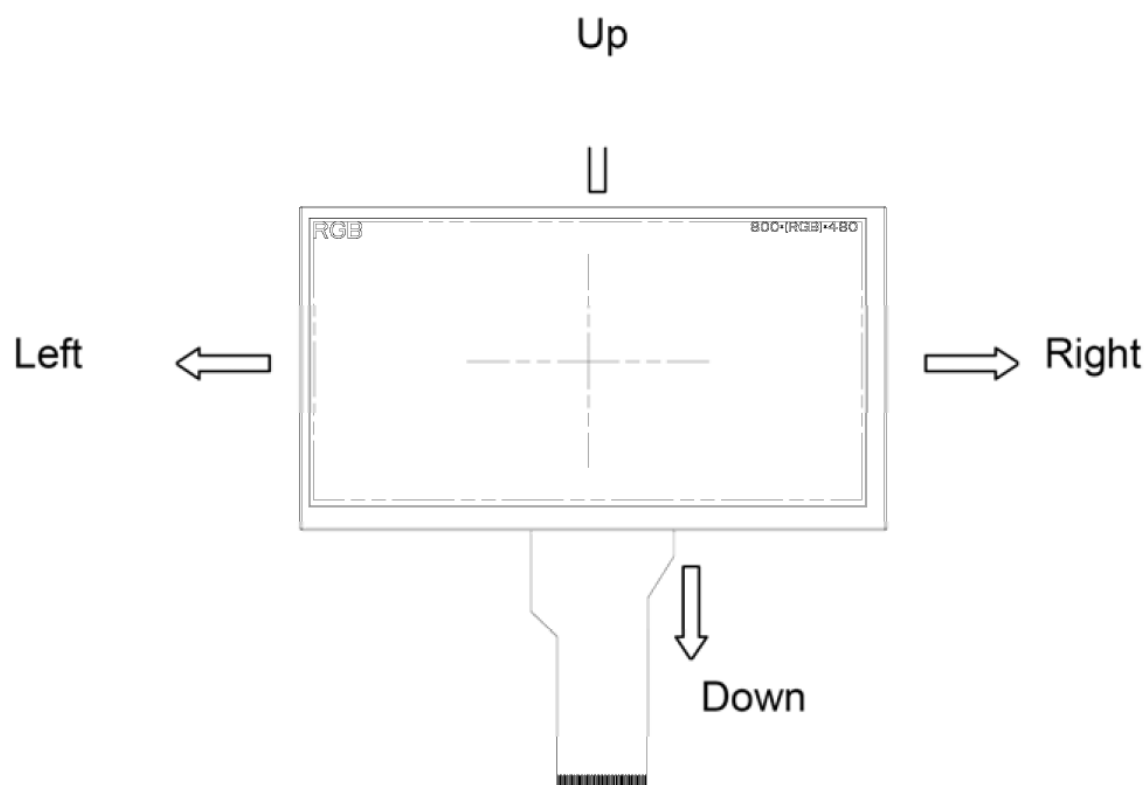
PIN NO.	SYMBOL	I/O	DESCRIPTION	
1	GND	P	Power Ground	
2	VDD	P	Power Supply: +3.3V	
3	BL_E	I	Backlight Control Signal, H: On/L: Off (internally pulled-up)	
4	D/C	I	Data/Command Select	
5	WR	I	Write Strobe Signal	
6	RD	I	Read Strobe Signal	
7-22	D0-D15	I	Data Bus. Pins not used should be floating.	
23	NC	-	No Connection	
24	TP_INT	O	Touch Panel INT Signal	
25	CS	I	Chip Select	
26	L/R	I	Left / Right Selection	1, 2, 3, 4
27	U/D	I	Up / Down Selection	1, 2, 3, 4
28	NC	-	No Connection	
29	TP_SCL	I	Touch Panel I2C SCL Signal	
30	TP_SDA	IO	Touch Panel I2C SDA Signal	
31	TP_RST	I	Touch Panel RST Signal, Active Low	
32	TP_WAKE	I	Touch Panel Wake Signal, Active Low	
33	BLGND	-	Power ground for B/L LED Inverter (can be connected to GND)	
34	BLGND	-	Power ground for B/L LED Inverter (can be connected to GND)	
35	BLVDD	-	Power supply for B/L LED Inverter (+5V)	
36	BLVDD	-	Power supply for B/L LED Inverter (+5V)	

Note 1: Selection of scanning mode.

SET OF SCAN CONTROL INPUT		SCANNING DIRECTION
UD	LR	
GND	VDD	Up To Down, Left To Right
VDD	GND	Down To Up, Right To Left
GND	GND	Up To Down, Right To Left
VDD	VDD	Down To Up, Left To Right

Note 2: Definition of scanning direction.
Refer to the figure Figure 4.

Figure 4. Definition of scanning direction



Note 3: Normally (internally) pull high.

Note 4: Normally (internally) pull low.

INTERFACE TIMING CHARACTERISTICS

6.1 8080 Mode

The 8080 mode MCU interface consist of CS#, D/C#, RD#, WR#, D[15:0]. This interface use WR# to define a write cycle and RD# for read cycle. If the WR# goes low when the CS# signal is low, the data or command will be latched into the system at the rising edge of WR#. Similarly, the read cycle will start when RD# goes low and end at the rising edge of RD#.

6.2 Pixel Data Format

Interface	Cycle	D[17]	D[16]	D[15]	D[14]	D[13]	D[12]	D[11]	D[10]	D[9]	D[8]	D[7]	D[6]	D[5]	D[4]	D[3]	D[2]	D[1]	D[0]
16 bits (565 format)	1 st			R5	R4	R3	R2	R1	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1
16 bits	1 st			R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0
	2 nd			B7	B6	B5	B4	B3	B2	B1	B0	R7	R6	R5	R4	R3	R2	R1	R0
	3 rd			G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
12 bits	1 st							R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4
	2 nd							G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
9 bits	1 st										R5	R4	R3	R2	R1	R0	G5	G4	G3
	2 nd										G2	G1	G0	B5	B4	B3	B2	B1	B0
8 bits	1 st											R7	R6	R5	R4	R3	R2	R1	R0
	2 nd											G7	G6	G5	G4	G3	G2	G1	G0
	3 rd											B7	B6	B5	B4	B3	B2	B1	B0

6.3 Parallel 8080-series Interface Timing

Figure 5. Parallel 8080-series Interface Timing Diagram (Write Cycle)

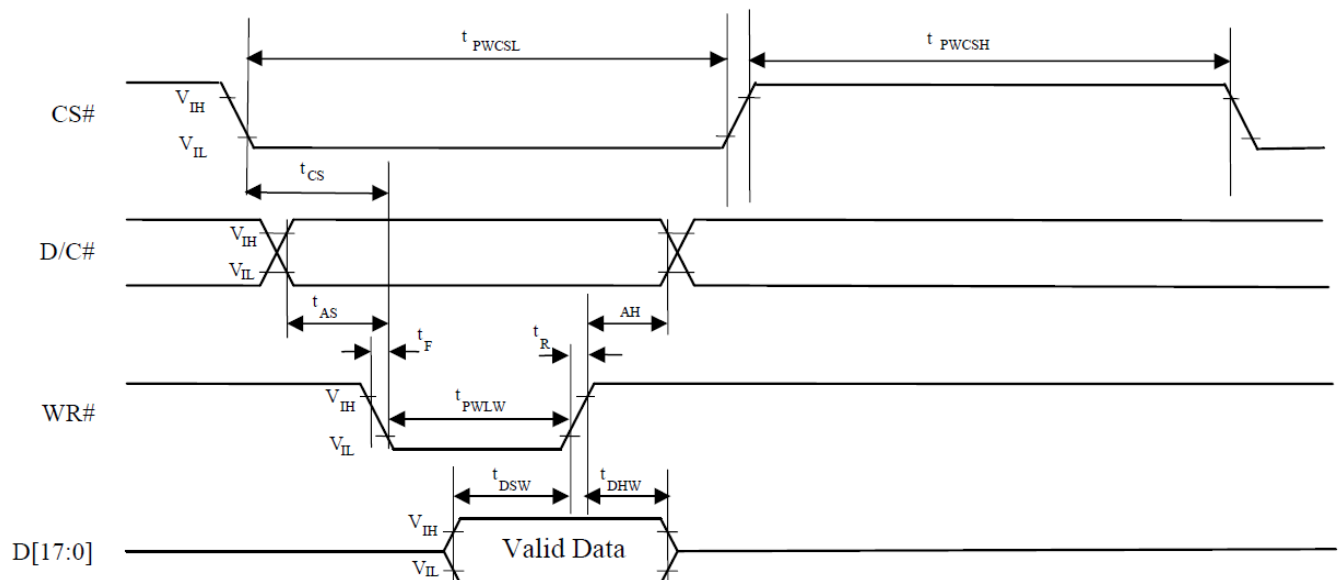
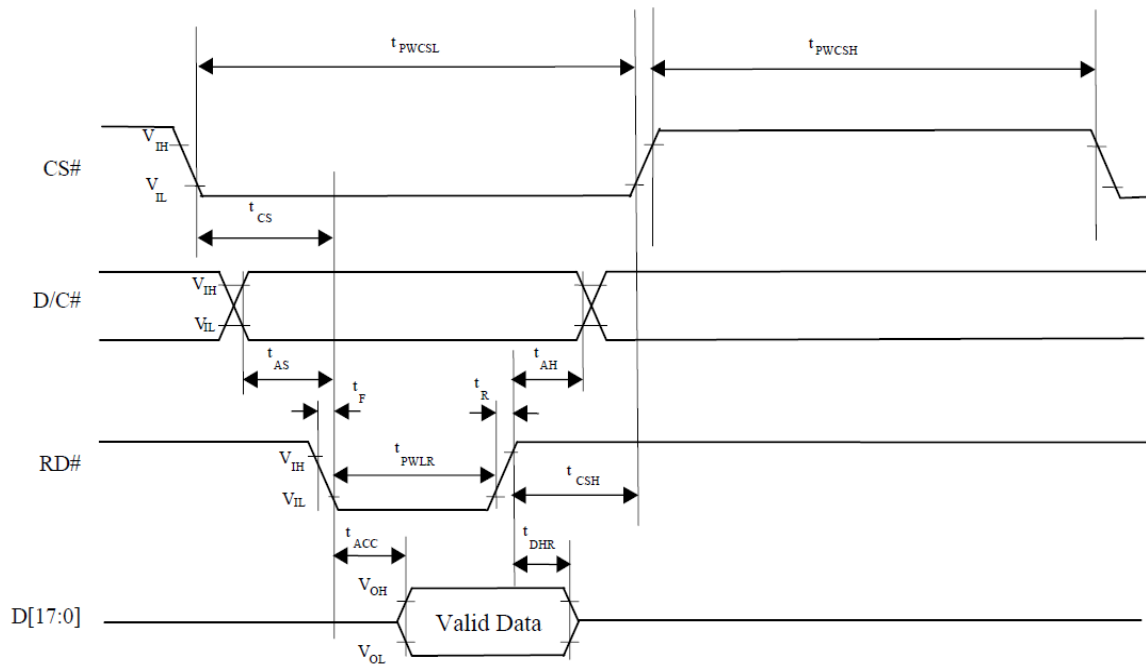


Figure 6.Parallel 8080-series Interface Timing Diagram (Read Cycle)



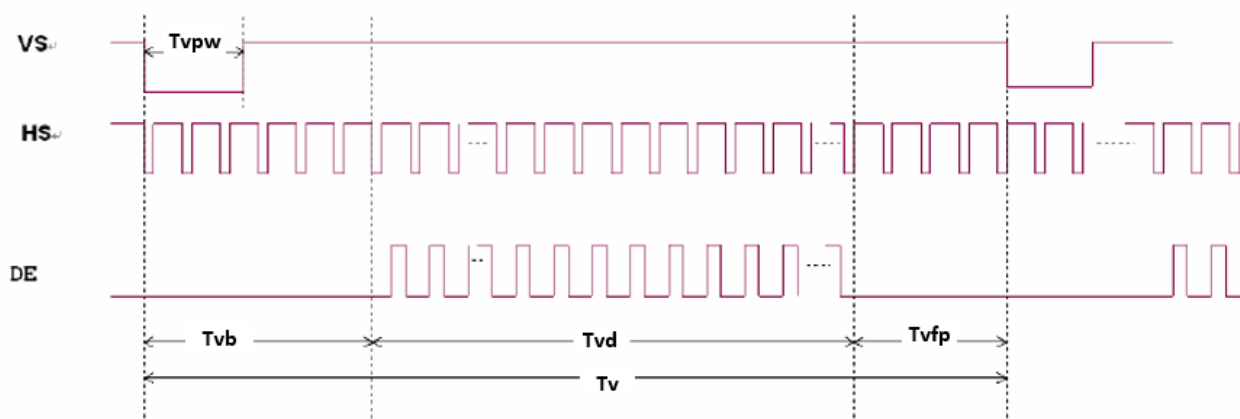
7 LCD TIMING CHARACTERISTICS

7.1 Clock and data input time diagram

Figure 7. Horizontal input timing diagram



Figure 8. Vertical input timing diagram



7.2 Parallel RGB input timing table

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT
DCLK Frequency	Fclk	26.4	33.3	46.8	MHz
VSD Period Time	Tv	510	525	650	TH
VSD Display Area	Tvd	480			TH
VSD Blanking	Tvb	23			TH
VSD Front Porch	Tvfp	7	22	147	TH
VSD Pulse Width	Tvpw	1	-	20	TH
HSD Pulse Width	Thpw	1	-	40	DCLK
HSD Period Time	Th	862	1056	1200	DCLK
HSD Display Area	Thd	800			DCLK
HSD Blanking	Thb	46			DCLK
HSD Front Porch	Thfp	16	210	354	DCLK

8 CAPACITIVE TOUCH SCREEN PANEL SPECIFICATIONS

8.1 Mechanical characteristics

DESCRIPTION	INL SPECIFICATION	REMARK
Touch Panel Size	7 inch	
Outline Dimension (OD)	179.96mm x 119.00mm	Cover Lens Outline
Product Thickness	2.3mm	
Glass Thickness	1.1mm	
Ink View Area	155.08mm x 87.42mm	
Sensor Active Area	156.68mm x 88.52mm	
Input Method	5 Finger	
Activation Force	Touch	
Surface Hardness	≥7H	

8.2 Electrical characteristics

DESCRIPTION		SPECIFICATION
Operating Voltage		DC 2.8~3.3V
Power Consumption (IDD)	Active Mode	10~18mA
	Sleep Mode	30~50μA
Interface		I ² C
Controller		FT5426
I2C address		0x38 (7 bit address)
Resolution		1792*1024

8.3 Interface timing characteristics

PARAMETER	MIN	MAX	UNIT
SCL Frequency	0	400	kHz
Bus Free Time Between a STOP and START Condition	4.7	/	μs
Hold Time (repeated) START Condition	4.0	/	μs
Data Setup Time	250	/	ns
Setup Time for Repeated START Condition	4.7	/	μs
Setup Time for STOP Condition	4.0	/	μs

8.4 I2C Read/Write Interface Description

Figure 9. Write N bytes to I2C slave

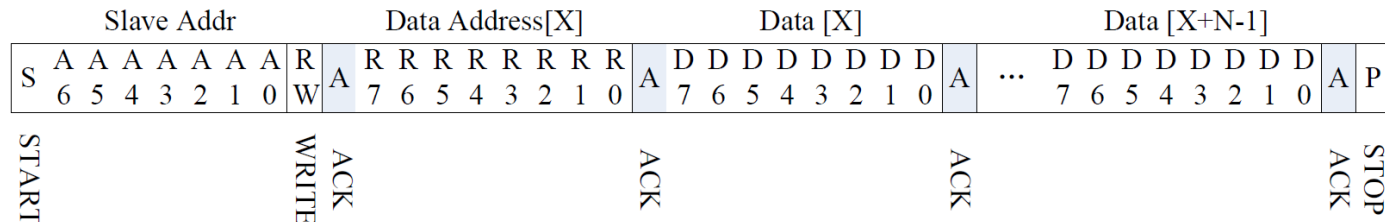


Figure 10. Set Data Address

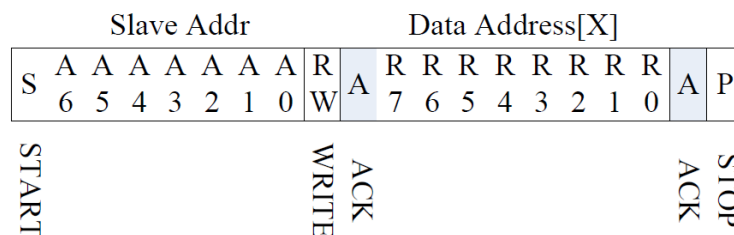
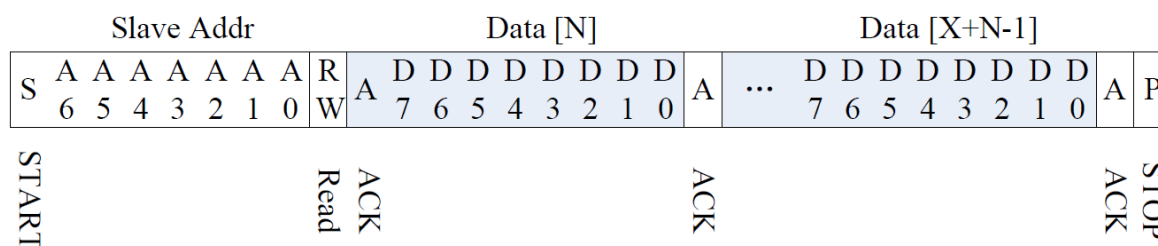
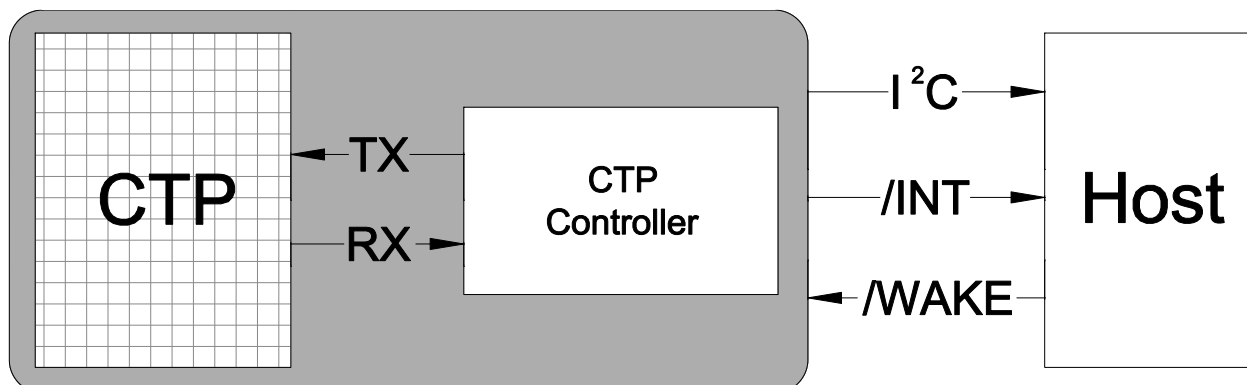


Figure 11. Read X bytes from I2C Slave



8.5 Communication specification with host

Figure 12. Communication of the I2C interface with Host



8.6 Touch data read protocol

ADDRESS	NAME	BIT 7	BIT 6	BIT 5	BIT 4	BIT 3	BIT 2	BIT 1	BIT 0	HOST ACCESS
00h	DEVIDE_MODE		Device Mode[2:0]							RW
01h	GEST_ID	Gesture ID[7:0]								R
02h	TD_STATUS					Number of touch points[3:0]				R
03h	TOUCH1_XH	1 st Event Flag				1 st Touch X Position[11:8]				R
04h	TOUCH1_XL	1 st Touch X Position[7:0]								R
05h	TOUCH1_YH	1 st Touch ID[3:0]				1 st Touch X Position[11:8]				R
06h	TOUCH1_YL	1 st Touch Y Position[7:0]								R
07h										R
08h										R
09h	TOUCH2_XH	2 nd Event Flag				2 nd Touch X Position[11:8]				R
0Ah	TOUCH2_XL	2 nd Touch X Position[7:0]								R
0Bh	TOUCH2_YH	2 nd Touch ID[3:0]				2 nd Touch X Position[11:8]				R
0Ch	TOUCH2_YL	2 nd Touch Y Position[7:0]								R
0Dh										R
0Eh										R
0Fh	TOUCH3_XH	3 rd Event Flag				3 rd Touch X Position[11:8]				R
10h	TOUCH3_XL	3 rd Touch X Position[7:0]								R
11h	TOUCH3_YH	3 rd Touch ID[3:0]				3 rd Touch X Position[11:8]				R
12h	TOUCH3_YL	3 rd Touch Y Position[7:0]								R
13h										R
14h										R
15h	TOUCH4_XH	4 th Event Flag				4 th Touch X Position[11:8]				R
16h	TOUCH4_XL	4 th Touch X Position[7:0]								R
17h	TOUCH4_YH	4 th Touch ID[3:0]				4 th Touch X Position[11:8]				R
18h	TOUCH4_YL	4 th Touch Y Position[7:0]								R
19h										R
1Ah										R
1Bh	TOUCH5_XH	5 th Event Flag				5 th Touch X Position[11:8]				R
1Ch	TOUCH5_XL	5 th Touch X Position[7:0]								R
1Dh	TOUCH5_YH	5 th Touch ID[3:0]				5 th Touch X Position[11:8]				R
1Eh	TOUCH5_YL	5 th Touch Y Position[7:0]								R

8.7 Data description.

DEVICE_MODE

This register is the device mode register, configure it to determine the current mode of the chip.

ADDRESS	BIT ADDRESS	REGISTER NAME	DESCRIPTION
00h	6:4	Device Mode [2:0]	000b Work Mode 100b Factory Mode – Read Raw Data

GEST_ID

This register describes the gesture of a valid touch.

ADDRESS	BIT ADDRESS	REGISTER NAME	DESCRIPTION
01h	7:0	Gesture ID [7:0]	Gesture ID 0x10 Move Up 0x14 Move Down 0x18 Move Right 0x48 Zoom In 0x49 Zoom Out 0x00 No Gesture

TD_STATUS

This register is the Touch Data status register.

ADDRESS	BIT ADDRESS	REGISTER NAME	DESCRIPTION
02h	3:0	Number of Touch Points [2:0]	How Many Points Detected 1-5 is Valid
	7:4		

TOUCHn_XH(n:1-10)

This register describes MSB of the X coordinate of the nth touch point and the corresponding event flag.

ADDRESS	BIT ADDRESS	REGISTER NAME	DESCRIPTION
03h ~ 39h	7:6	Event Flag	00b: Put Down 01b: Put Up 10b: Contact 11b: Reserved
	5:4		Reserved
	3:0	Touch X Position [11:8]	MSB of Touch X Position in Pixels

TOUCHn_XL(n:1-10)

This register describes LSB of the X coordinate of the nth touch point.

ADDRESS	BIT ADDRESS	REGISTER NAME	DESCRIPTION
04h ~ 3Ah	7:0	Touch X Position [7:0]	LSB of the Touch X Position in Pixels

TOUCHn_YH(n:1-10)

This register describes MSB of the Y coordinate of the nth touch point and corresponding touch ID.

ADDRESS	BIT ADDRESS	REGISTER NAME	DESCRIPTION
05h ~ 3Bh	7:4 3:0	Touch ID[3:0] Touch X Position [11:8]	Touch ID of Touch Point MSB of Touch Y Position in Pixels

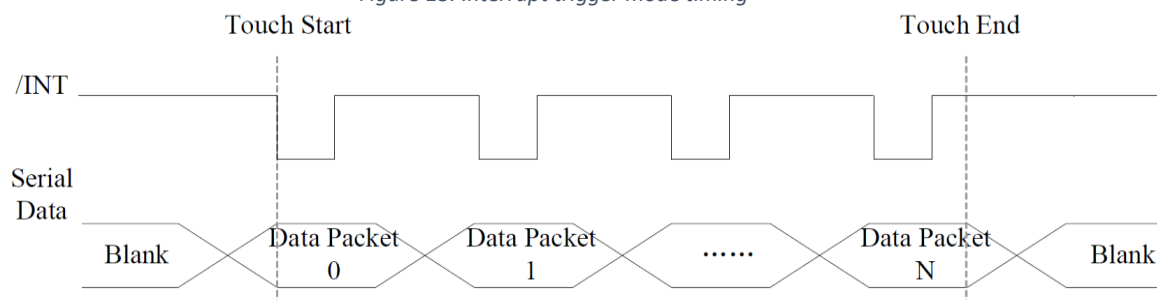
TOUCHn_YL(n:1-10)

This register describes LSB of the Y coordinate of the nth touch point.

ADDRESS	BIT ADDRESS	REGISTER NAME	DESCRIPTION
05h ~ 3Bh	7:0	Touch X Position [7:0]	LSB of the Touch Y Position in Pixels

8.8 Interrupt Trigger Mode

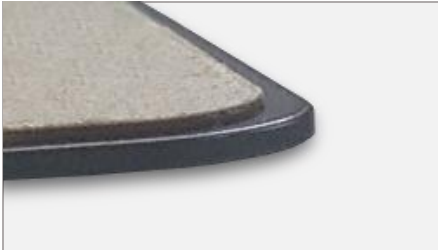
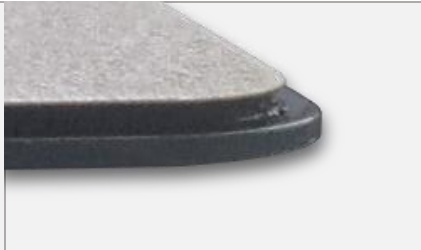
Figure 13. Interrupt trigger mode timing



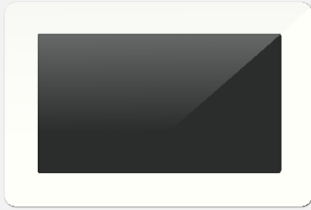
9 ORDERING INFORMATION

Three options of rear side adhesive tape are available: double side adhesive tape 0.2 mm with 3M 467MP glue, foam double side adhesive tape 0.5 mm with 3M 467MP glue or without any tape. There are also two versions of glass color: black and white.

Rear side adhesive tape options:

		
Double side adhesive tape with 3M 467MP glue (total thickness 0.2mm)	Foam double side adhesive tape with 3M 467MP glue (total thickness 0.5mm)	Without tape

Cover glass color options:

	
BLACK	WHITE

Product options:

PN	DESCRIPTION
RVT70UQSNWC00	- Double side adhesive tape with 3M 467MP glue (total thickness 0.2mm) - Cover glass color- black
RVT70UQSNWC01	- Foam double side adhesive tape with 3M 467MP glue (total thickness 0.5mm) - Cover glass - black
RVT70UQSNWC02	- Without tape - Cover glass color- black
RVT70UQSNWC03	- Double side adhesive tape with 3M 467MP glue (total thickness 0.2mm) - Cover glass color- white
RVT70UQSNWC04	- Foam double side adhesive tape with 3M 467MP glue (total thickness 0.5mm) - Cover glass color- white
RVT70UQSNWC05	- Without tape - Cover glass color- white

10 CUSTOMIZATION LEVEL

Beside standard product (**BASIC LEVEL**), there are two levels of product customization available:

1. **ADVANCED LEVEL**
2. **PROFESSIONAL LEVEL**

Basic level - standard version of product with black or white cover glass color.

Advanced level- product with modified cover glass color, company logo or with special transparent spots for diodes.



Professional level- product with changed panel parameters including glass dimension and shapes.



For more information, go to <http://riverdi.com/uxtouch/>

11 INSPECTION

Standard acceptance/rejection criteria for TFT module.

11.1 Inspection condition

Ambient conditions:

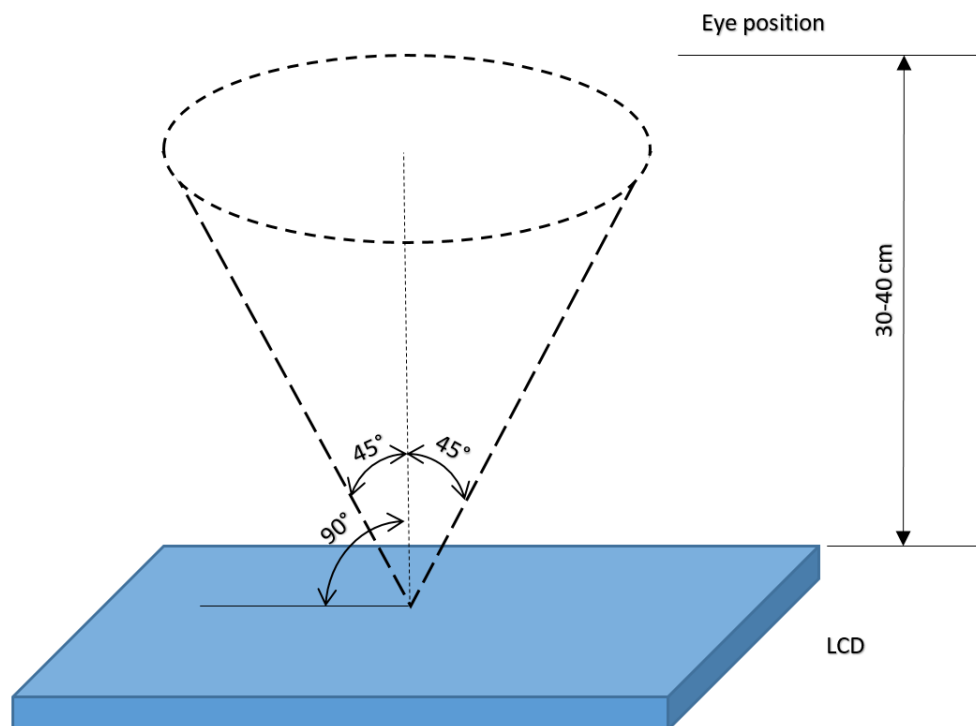
- Temperature: $25 \pm 1^\circ\text{C}$
- Humidity: $(60 \pm 10) \%RH$
- Illumination: Single fluorescent lamp non-directive (300 to 700 lux)

Viewing distance:

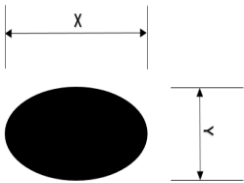
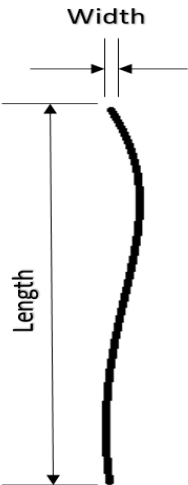
$35 \pm 5\text{cm}$ between inspector bare eye and LCD.

Viewing Angle:

U/D: $45^\circ/45^\circ$, L/R $45^\circ/45^\circ$



11.2 Inspection standard

Item	Criterion																																				
Black spots, white spots, light leakage, Foreign Particle (round Type)	$D = \frac{(x + y)}{2}$ *Spots density: 10 mm <table><tr><th colspan="2">Size < 5"</th></tr><tr><th>Average Diameter</th><th>Qualified Qty</th></tr><tr><td>D < 0.2 mm</td><td>Ignored</td></tr><tr><td>0.2 mm < D < 0.3 mm</td><td>3</td></tr><tr><td>0.3 mm < D < 0.5 mm</td><td>2</td></tr><tr><td>0.5 mm < D</td><td>0</td></tr></table> <table><tr><th colspan="2">Size >= 5"</th></tr><tr><th>Average Diameter</th><th>Qualified Qty</th></tr><tr><td>D<0.2 mm</td><td>Ignored</td></tr><tr><td>0.2 mm < D < 0.3 mm</td><td>4</td></tr><tr><td>0.3 mm < D < 0.5 mm</td><td>2</td></tr><tr><td>0.5 mm < D</td><td>0</td></tr></table>	Size < 5"		Average Diameter	Qualified Qty	D < 0.2 mm	Ignored	0.2 mm < D < 0.3 mm	3	0.3 mm < D < 0.5 mm	2	0.5 mm < D	0	Size >= 5"		Average Diameter	Qualified Qty	D<0.2 mm	Ignored	0.2 mm < D < 0.3 mm	4	0.3 mm < D < 0.5 mm	2	0.5 mm < D	0												
Size < 5"																																					
Average Diameter	Qualified Qty																																				
D < 0.2 mm	Ignored																																				
0.2 mm < D < 0.3 mm	3																																				
0.3 mm < D < 0.5 mm	2																																				
0.5 mm < D	0																																				
Size >= 5"																																					
Average Diameter	Qualified Qty																																				
D<0.2 mm	Ignored																																				
0.2 mm < D < 0.3 mm	4																																				
0.3 mm < D < 0.5 mm	2																																				
0.5 mm < D	0																																				
LCD black spots, white spots, light leakage (line Type)	 *Spots density: 10 mm <table><tr><th colspan="3">Size < 5"</th></tr><tr><th>Length</th><th>Width</th><th>Qualified Qty</th></tr><tr><td>-</td><td>W< 0.02</td><td>Ignored</td></tr><tr><td>L < 3.0</td><td>0.02 < W <0.05</td><td>2</td></tr><tr><td>L < 2.5</td><td>0.05 < W <0.08</td><td></td></tr><tr><td>-</td><td>0.08 < W</td><td>0</td></tr></table> <table><tr><th colspan="3">Size >= 5"</th></tr><tr><th>Length</th><th>Width</th><th>Qualified Qty</th></tr><tr><td>-</td><td>W< 0.02</td><td>Ignored</td></tr><tr><td>L < 3.0</td><td>0.02 < W <0.05</td><td>4</td></tr><tr><td>L < 2.5</td><td>0.05 < W <0.08</td><td></td></tr><tr><td>-</td><td>0.08 < W</td><td>0</td></tr></table>	Size < 5"			Length	Width	Qualified Qty	-	W< 0.02	Ignored	L < 3.0	0.02 < W <0.05	2	L < 2.5	0.05 < W <0.08		-	0.08 < W	0	Size >= 5"			Length	Width	Qualified Qty	-	W< 0.02	Ignored	L < 3.0	0.02 < W <0.05	4	L < 2.5	0.05 < W <0.08		-	0.08 < W	0
Size < 5"																																					
Length	Width	Qualified Qty																																			
-	W< 0.02	Ignored																																			
L < 3.0	0.02 < W <0.05	2																																			
L < 2.5	0.05 < W <0.08																																				
-	0.08 < W	0																																			
Size >= 5"																																					
Length	Width	Qualified Qty																																			
-	W< 0.02	Ignored																																			
L < 3.0	0.02 < W <0.05	4																																			
L < 2.5	0.05 < W <0.08																																				
-	0.08 < W	0																																			

Item	Criterion														
Clear spots	<table><tr><th colspan="2">Size < 5"</th></tr><tr><th>Average Diameter</th><th>Qualified Qty</th></tr><tr><td>D < 0.2 mm</td><td>Ignored</td></tr><tr><td>0.2 mm < D < 0.3 mm</td><td>3</td></tr><tr><td>0.3 mm < D < 0.5 mm</td><td>2</td></tr><tr><td>0.5 mm < D</td><td>0</td></tr></table>	Size < 5"		Average Diameter	Qualified Qty	D < 0.2 mm	Ignored	0.2 mm < D < 0.3 mm	3	0.3 mm < D < 0.5 mm	2	0.5 mm < D	0		
	Size < 5"														
	Average Diameter	Qualified Qty													
	D < 0.2 mm	Ignored													
	0.2 mm < D < 0.3 mm	3													
	0.3 mm < D < 0.5 mm	2													
	0.5 mm < D	0													
	<table><tr><th colspan="2">Size >= 5"</th></tr><tr><th>Average Diameter</th><th>Qualified Qty</th></tr><tr><td>D<0.2 mm</td><td>Ignored</td></tr><tr><td>0.2 mm < D < 0.3 mm</td><td>4</td></tr><tr><td>0.3 mm < D < 0.5 mm</td><td>2</td></tr><tr><td>0.5 mm < D</td><td>0</td></tr></table>	Size >= 5"		Average Diameter	Qualified Qty	D<0.2 mm	Ignored	0.2 mm < D < 0.3 mm	4	0.3 mm < D < 0.5 mm	2	0.5 mm < D	0		
	Size >= 5"														
	Average Diameter	Qualified Qty													
	D<0.2 mm	Ignored													
	0.2 mm < D < 0.3 mm	4													
	0.3 mm < D < 0.5 mm	2													
	0.5 mm < D	0													
*Spots density: 10 mm															
Polarizer bubbles	<table><tr><th colspan="2">Size < 5"</th></tr><tr><th>Average Diameter</th><th>Qualified Qty</th></tr><tr><td>D < 0.2 mm</td><td>Ignored</td></tr><tr><td>0.2 mm < D < 0.5 mm</td><td>3</td></tr><tr><td>0.5 mm < D < 1 mm</td><td>2</td></tr><tr><td>1 mm < D</td><td>0</td></tr><tr><td>Total Q'ty</td><td>3</td></tr></table>	Size < 5"		Average Diameter	Qualified Qty	D < 0.2 mm	Ignored	0.2 mm < D < 0.5 mm	3	0.5 mm < D < 1 mm	2	1 mm < D	0	Total Q'ty	3
	Size < 5"														
	Average Diameter	Qualified Qty													
	D < 0.2 mm	Ignored													
	0.2 mm < D < 0.5 mm	3													
	0.5 mm < D < 1 mm	2													
	1 mm < D	0													
	Total Q'ty	3													
	<table><tr><th colspan="2">Size >= 5"</th></tr><tr><th>Average Diameter</th><th>Qualified Qty</th></tr><tr><td>D<0.25 mm</td><td>Ignored</td></tr><tr><td>0.25 mm < D < 0.5 mm</td><td>3</td></tr><tr><td>0.5 mm < D</td><td>0</td></tr></table>	Size >= 5"		Average Diameter	Qualified Qty	D<0.25 mm	Ignored	0.25 mm < D < 0.5 mm	3	0.5 mm < D	0				
	Size >= 5"														
	Average Diameter	Qualified Qty													
	D<0.25 mm	Ignored													
	0.25 mm < D < 0.5 mm	3													
	0.5 mm < D	0													
Electrical Dot Defect	<table><tr><th colspan="2">Size < 5"</th></tr><tr><th>item</th><th>Qualified Qty</th></tr><tr><td>Black do defect</td><td>4</td></tr><tr><td>Bright dot defect</td><td>2</td></tr><tr><td>Total Dot</td><td>5</td></tr></table>	Size < 5"		item	Qualified Qty	Black do defect	4	Bright dot defect	2	Total Dot	5				
	Size < 5"														
	item	Qualified Qty													
	Black do defect	4													
	Bright dot defect	2													
	Total Dot	5													
	<table><tr><th colspan="2">Size >= 5"</th></tr><tr><th>item</th><th>Qualified Qty</th></tr><tr><td>Black do defect</td><td>5</td></tr><tr><td>Bright dot defect</td><td>2</td></tr><tr><td>Total Dot</td><td>5</td></tr></table>	Size >= 5"		item	Qualified Qty	Black do defect	5	Bright dot defect	2	Total Dot	5				
	Size >= 5"														
	item	Qualified Qty													
	Black do defect	5													
Bright dot defect	2														
Total Dot	5														

Item	Criterion
Touch panel spot	
Touch panel White Line Scratch	

12 RELIABILITY TEST

NO.	TEST ITEM	TEST CONDITION
1	High Temperature Storage	80±2°C/240hours
2	Low Temperature Storage	-30±2°C/240hours
3	High Temperature Operating	70±2°C/240hours
4	Low Temperature Operating	-20±2°C/240hours
5	Temperature Cycle	-30±2°C~25~80±2°C × 20 cycles (30min.) (5min.) (30min.)
6	Damp Proof Test	60°C ±5°C × 90%RH/240hours
7	Vibration Test	Frequency 10Hz~55Hz Amplitude of vibration: 1.5mm Sweep: 10Hz~55Hz~10Hz X, Y, Z 2 hours for each direction.
8	Package Vibration Test	Random vibration :0.15G*G/HZ from 5-200HZ, -6dB/Octave from 200-500HZ of each direction of X.Y. Z (6 hours for total)
9	Package Drop Test	Height:60 cm 1 corner,3 edges,6 surfaces
10	ESD Test	± 2KV, Human body mode,100pF/1500Ω
11	Mechanical Shock	100G 6ms, X, Y, Z 3 times for each direction

13 LEGAL INFORMATION

Riverdi makes no warranty, either expressed or implied with respect to any product, and specifically disclaims all other warranties, including, without limitation, warranties for merchantability, non-infringement and fitness for any particular purpose. Information about device are the property of Riverdi and may be the subject of patents pending or granted. It is not allowed to copy or disclosed this document without prior written permission.

Riverdi endeavors to ensure that the all contained information in this document are correct but does not accept liability for any error or omission. Riverdi products are in developing process and published information may be not up to date. Riverdi reserves the right to update and makes changes to Specifications or written material without prior notice at any time. It is important to check the current position with Riverdi.

Images and graphics used in this document are only for illustrative the purpose. All images and graphics are possible to be displayed on the range products of Riverdi, however the quality may vary. Riverdi is no liable to the buyer or to any third part for any indirect, incidental, special, consequential, punitive or exemplary damages (including without limitation lost profits, lost savings, or loss of business opportunity) relating to any product, service provided or to be provided by Riverdi, or the use or inability to use the same, even if Riverdi has been advised of the possibility of such damages.

Riverdi products are not fault tolerant nor designed, manufactured or intended for use or resale as on line control equipment in hazardous environments requiring fail – safe performance, such as in the operation of nuclear facilities, aircraft navigation or communication systems, air traffic control, direct life support machines or weapons systems in which the failure of the product could lead directly to death, personal injury or severe physical or environmental damage ('High Risk Activities'). Riverdi and its suppliers specifically disclaim any expressed or implied warranty of fitness for High Risk Activities.

Using Riverdi products and devices in 'High Risk Activities' and in any other application is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Riverdi from any and all damages, claims or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Riverdi intellectual property rights.

